

World Sailing Manufacturer Control System

Title: Scanner Report for Hydrofoil Registration with Class

Olympic Class: IKA Formula Kite

Equipment Item: – Chubanga Rearwing V4w MKII

Project				
World Sailing Manufacturer Control System				
Title				
Scanner Report: IKA Formula Kite – Chubanga Rearwing V4w MKII				
Revision	By	Date	Description of change	Checked
A	OG	11/08/2026	First Issue	FG

Overview

As part of the World Sailing Manufacturer Control System project, which focuses on improving the quality of Olympic Equipment, World Sailing Technical Department performed an audit to Chubanga, in World Sailing Office in London.

In order to register new equipment models for the 2028 Olympic Quad, the IKA Formula Kite Class registration process requires manufacturers to produce for inspection 10 items of each model that they seek to register.

The analysis presented in this report is limited to a number of control points on specific cross sections following the scanning of the items. However, the data compiled and hold on record by World Sailing permits to analyse more aspects and areas of the geometry of the equipment.

Coordinate System

Figure 1 shows the coordinate system defined to analyse the Rearwing.

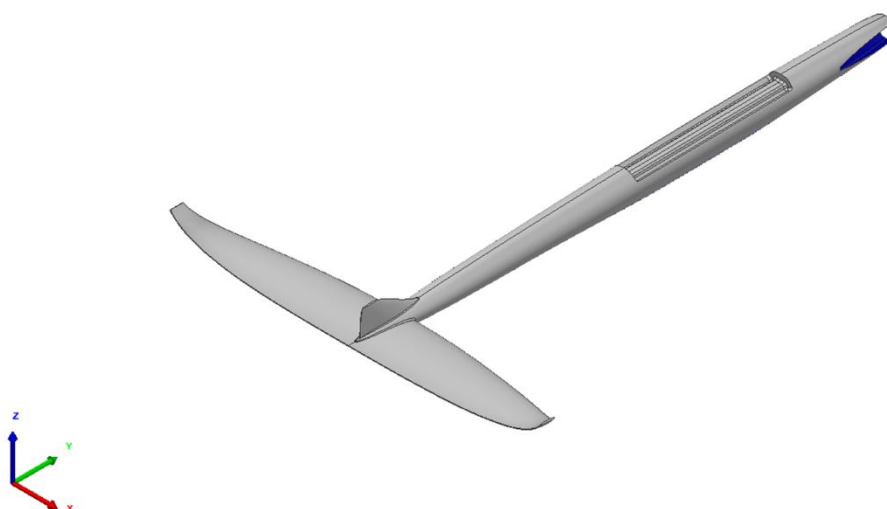


Figure 1 - Definition of the Coordinate System

Cross Sections

Figure 2 shows the Cross Sections (in yellow) defined to analyse the Rearwing.

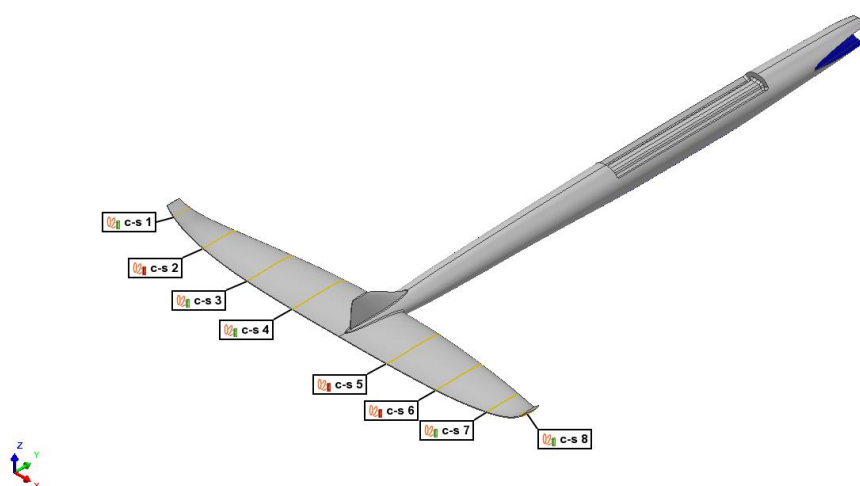


Figure 2 - Definition of Cross Sections

Name	Positioning
c-s 1	10 mm from the tip
c-s 2	150 mm from the symmetry plane ($X=0$)
c-s 3	100 mm from the symmetry plane ($X=0$)
c-s 4	50 mm from the symmetry plane ($X=0$)
c-s 5	50 mm from the symmetry plane ($X=0$)
c-s 6	100 mm from the symmetry plane ($X=0$)
c-s 7	150 mm from the symmetry plane ($X=0$)
c-s 8	10 mm from the tip

Callipers

For each Cross Section, 3 Callipers are defined. Figure 3 shows the positioning of the Callipers per Cross Section. The Callipers measure the thickness in specific points of the Cross Sections.



Figure 3 - Callipers definition for one of the Cross Sections

Name	Positioning
#_LE	5 mm from the Leading Edge of the Cross Section
#_MAX	On the maximum thickness of the Cross Section
#_LE	5 mm from the Trailing Edge of the Cross Section

Surface Distance Points

For each Cross Section, 2 Surface Distance Points are defined. Figure 4 shows the positioning of the Surface Distance Points.

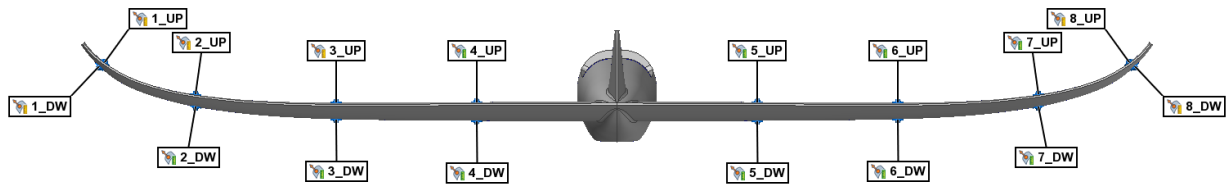


Figure 4 - Surface Distance Points definition

The Surface Distance Points measure the spatial distance between the Upper (Z positive) and Lower (Z negative) surfaces of the CAD file and the scanned equipment. Figure 5 shows a Surface Distance Point in a specific Cross Section measuring the spatial distance between the CAD file (grey) and the scanned equipment (yellow).

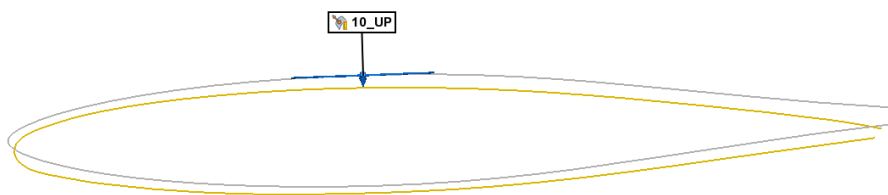


Figure 5 - Definition of Surface Distance Points on a Cross Section

Colour Map

Figure 6 shows the Colour Map of both Upper and Lower surfaces of a Rearwing.

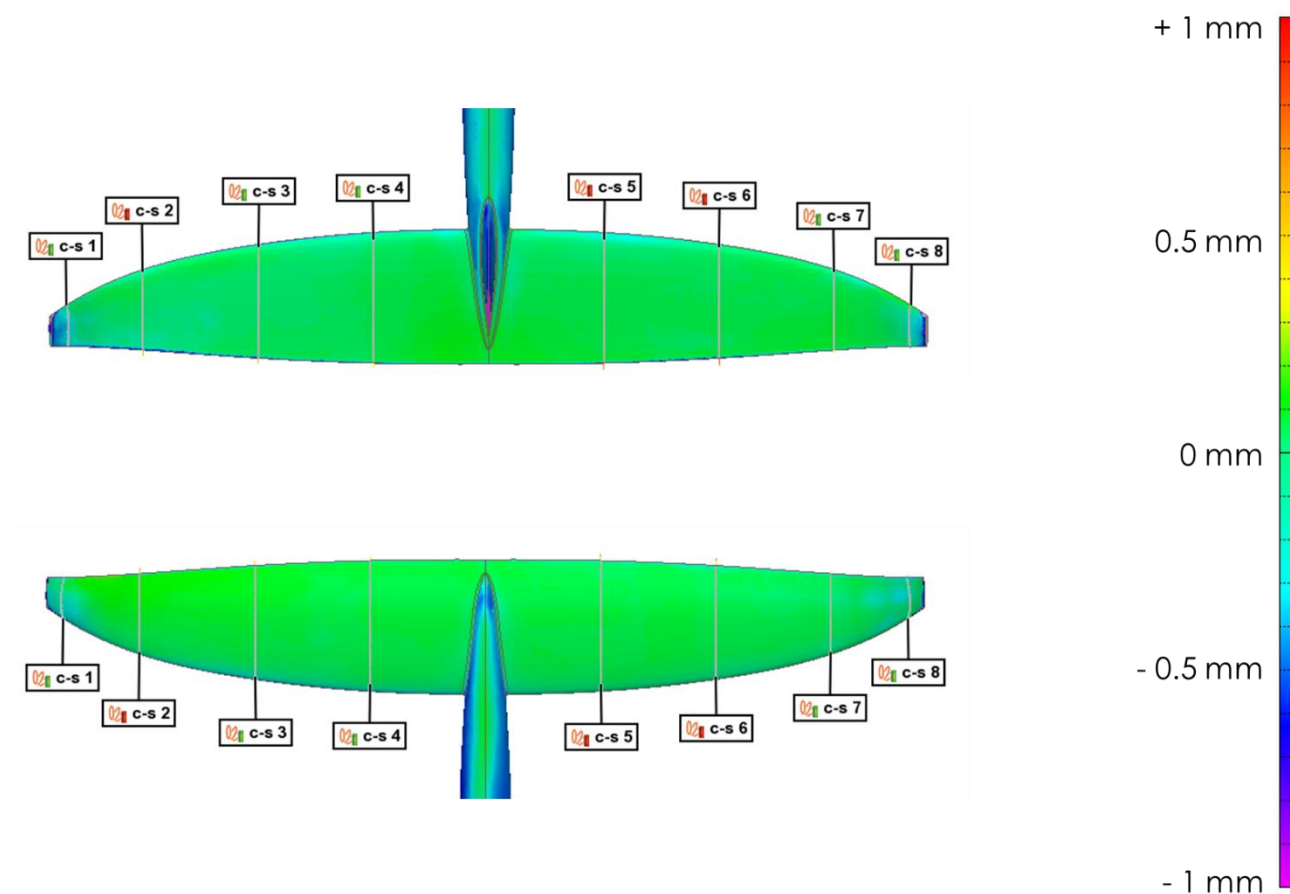


Figure 6 - Colour Map of the Upper (top) and Lower (bottom) surfaces of the Rearwing

The Colour Map shows the measure of the spatial distance between the Upper (Z positive) and Lower (Z negative) surfaces of the CAD file and the scanned equipment, as the Surface Distance Points.

Analysis

For each Rearwing the following measurement (Value) are evaluated:

- Upper Surface Distance for each Cross Section (#_UP)
- Lower Surface Distance for each Cross Section (#_DW)
- Thickness at 5mm from the Leading Edge for each Cross Section (#_LE)
- Maximum Thickness for each Cross Section (#_MAX)
- Thickness at 5mm from the Trailing Edge for each Cross Section (#_TE)

Surface Distance	Surface Distance	Calliper	Calliper	Calliper
1_UP	1_DW	1_LE	1_MAX	1_TE
2_UP	2_DW	2_LE	2_MAX	2_TE
3_UP	3_DW	3_LE	3_MAX	3_TE
4_UP	4_DW	4_LE	4_MAX	4_TE
5_UP	5_DW	5_LE	5_MAX	5_TE
6_UP	6_DW	6_LE	6_MAX	6_TE
7_UP	7_DW	7_LE	7_MAX	7_TE
8_UP	8_DW	8_LE	8_MAX	8_TE

For each measurement the average (Mean) is calculated:

$$Mean = \frac{\sum_{i=1}^{10} Value}{10}$$

In order to have a uniform scale to compare the results of measurements, all the Values are normalized against the Mean:

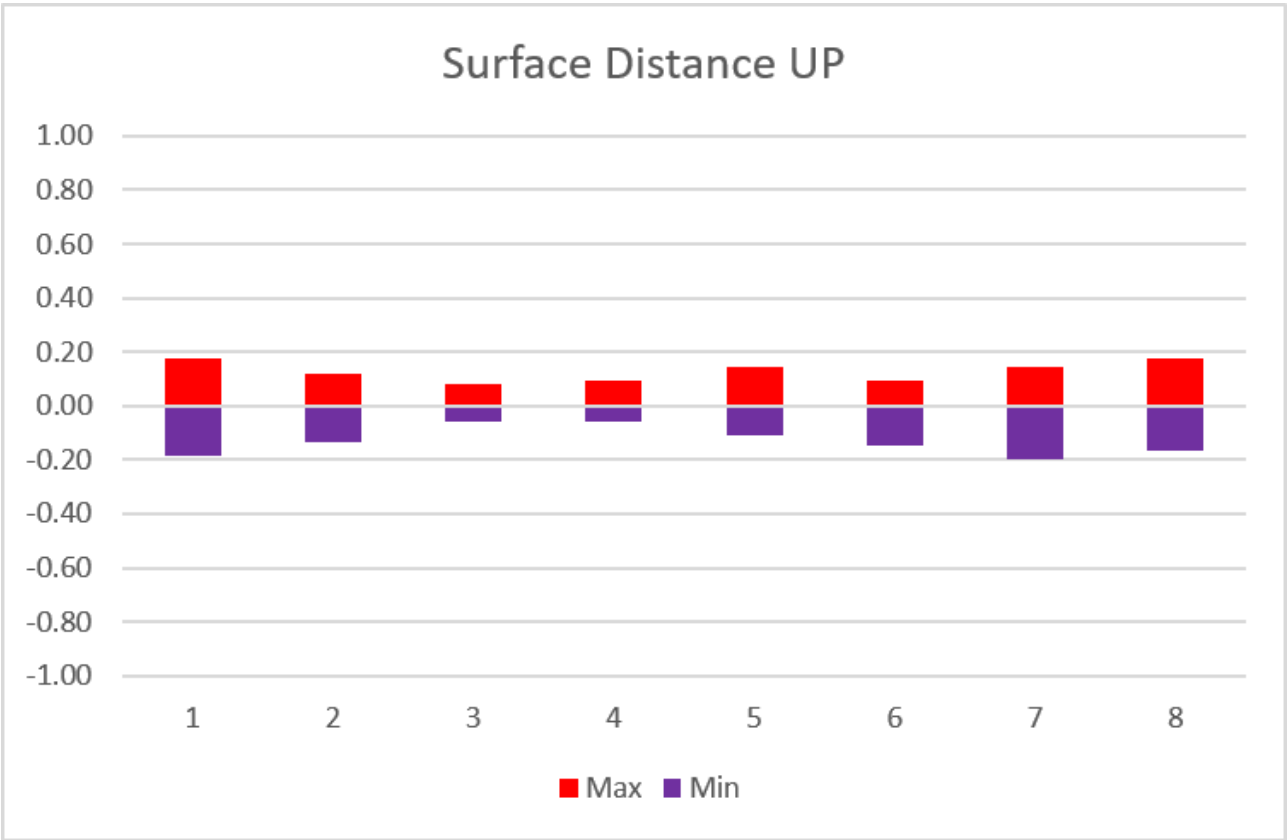
$$Norm. Value = Value - Mean$$

Results

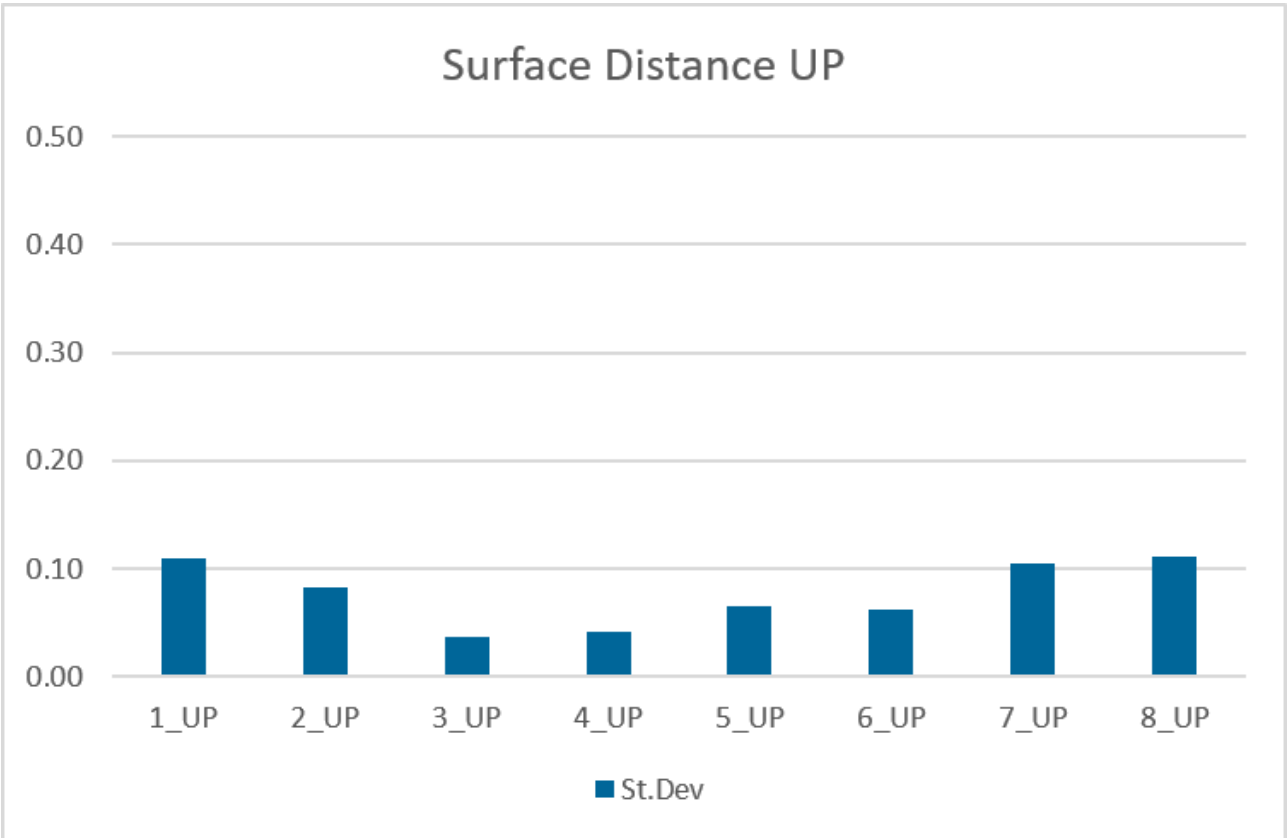
The table in the next page shows the normalised values (in mm) for each foil, minimum and maximum deviations and the standard deviation for each control. ± 0.4 mm has been selected for visualisation purposes. The maximum, minimum and standard deviation values are also plotted.

Control	Foil 1	Foil 2	Foil 3	Foil 4	Foil 5	Foil 6	Foil 7	Foil 8	Foil 9	Foil 10	Min	Max	StdDev
1_UP	-0.083	-0.050	-0.185	0.179	-0.074	0.052	-0.109	0.082	0.091	0.101	0.179	-0.185	0.110
2_UP	-0.072	-0.019	-0.134	0.109	-0.078	0.040	-0.074	0.044	0.066	0.116	0.116	-0.134	0.083
3_UP	0.027	-0.004	-0.039	-0.004	-0.023	0.001	-0.061	0.022	-0.002	0.081	0.081	-0.061	0.037
4_UP	0.094	-0.017	-0.019	-0.005	0.026	-0.050	-0.056	0.023	-0.021	0.023	0.094	-0.056	0.042
5_UP	0.146	-0.052	-0.020	-0.007	0.052	-0.038	-0.112	0.022	-0.024	0.032	0.146	-0.112	0.066
6_UP	0.031	-0.029	-0.033	0.025	0.005	-0.012	-0.149	0.046	0.018	0.096	0.096	-0.149	0.061
7_UP	-0.099	0.023	-0.104	0.137	-0.045	0.061	-0.196	0.011	0.069	0.144	0.144	-0.196	0.105
8_UP	-0.168	-0.004	-0.092	0.090	-0.073	0.173	-0.142	0.007	0.094	0.117	0.173	-0.168	0.111
1_DW	0.112	-0.041	0.202	-0.187	-0.008	-0.052	0.129	-0.033	-0.005	-0.113	0.202	-0.187	0.111
2_DW	0.102	-0.056	0.186	-0.140	0.065	-0.075	0.048	-0.010	-0.003	-0.114	0.186	-0.140	0.096
3_DW	0.033	-0.020	0.078	-0.030	0.020	-0.032	0.025	0.016	0.002	-0.091	0.078	-0.091	0.044
4_DW	-0.009	-0.006	-0.016	0.061	-0.024	0.044	0.000	0.034	0.002	-0.085	0.061	-0.085	0.039
5_DW	-0.029	0.002	0.008	0.090	0.001	0.063	-0.103	0.026	-0.022	-0.035	0.090	-0.103	0.051
6_DW	0.028	-0.022	0.081	0.003	0.010	-0.002	-0.060	0.011	-0.015	-0.032	0.081	-0.060	0.036
7_DW	0.133	-0.063	0.166	-0.111	0.042	-0.120	0.059	-0.031	-0.004	-0.067	0.166	-0.120	0.093
8_DW	0.191	-0.109	0.226	-0.241	0.044	-0.190	0.255	-0.053	-0.006	-0.116	0.255	-0.241	0.166
1_LE	0.014	-0.098	0.007	0.011	-0.093	0.024	0.028	0.058	0.037	0.011	0.058	-0.098	0.050
2_LE	0.002	-0.090	0.094	0.004	-0.010	0.030	-0.036	0.038	0.000	-0.032	0.094	-0.090	0.047
3_LE	-0.002	-0.006	0.076	-0.004	-0.031	0.070	-0.061	0.037	-0.062	-0.020	0.076	-0.062	0.046
4_LE	0.017	-0.021	0.045	0.033	-0.018	0.071	-0.069	0.055	-0.065	-0.046	0.071	-0.069	0.048
5_LE	0.073	-0.028	0.008	0.045	0.039	0.042	-0.199	0.126	-0.104	-0.007	0.126	-0.199	0.088
6_LE	0.087	0.009	0.071	0.091	0.046	0.002	-0.334	0.083	-0.082	0.029	0.091	-0.334	0.122
7_LE	0.086	-0.101	0.102	0.091	0.034	-0.008	-0.254	0.024	0.002	0.025	0.102	-0.254	0.102
8_LE	0.019	-0.138	0.131	-0.094	-0.021	-0.024	0.060	-0.008	0.074	0.001	0.131	-0.138	0.075
1_MAX	0.026	-0.093	0.010	-0.003	-0.086	0.000	0.014	0.052	0.088	-0.011	0.088	-0.093	0.053
2_MAX	0.030	-0.077	0.053	-0.033	-0.013	-0.037	-0.026	0.034	0.064	0.001	0.064	-0.077	0.043
3_MAX	0.060	-0.024	0.040	-0.034	-0.003	-0.030	-0.036	0.038	0.000	-0.009	0.060	-0.036	0.033
4_MAX	0.086	-0.023	-0.035	0.056	0.002	-0.005	-0.056	0.057	-0.019	-0.062	0.086	-0.062	0.048
5_MAX	0.117	-0.051	-0.013	0.083	0.051	0.025	-0.215	0.048	-0.046	-0.003	0.117	-0.215	0.088
6_MAX	0.059	-0.051	0.048	0.028	0.015	-0.013	-0.208	0.057	0.004	0.064	0.064	-0.208	0.078
7_MAX	0.035	-0.041	0.063	0.026	-0.003	-0.060	-0.138	-0.021	0.065	0.077	0.077	-0.138	0.064
8_MAX	0.019	-0.115	0.134	-0.151	-0.033	-0.014	0.112	-0.048	0.090	0.005	0.134	-0.151	0.089
1_TE	0.037	-0.133	-0.013	-0.029	-0.061	-0.042	0.025	0.040	0.130	0.045	0.130	-0.133	0.068
2_TE	0.030	-0.125	0.011	-0.048	-0.013	-0.058	0.000	0.053	0.099	0.055	0.099	-0.125	0.062
3_TE	0.030	-0.053	-0.040	-0.055	-0.007	-0.030	0.002	0.059	0.032	0.062	0.062	-0.055	0.042
4_TE	0.032	-0.054	-0.050	-0.019	-0.009	-0.033	-0.036	0.078	0.040	0.053	0.078	-0.054	0.044
5_TE	0.019	-0.077	-0.042	-0.019	0.012	-0.025	-0.043	0.056	-0.001	0.121	0.121	-0.077	0.054
6_TE	-0.014	-0.083	-0.007	-0.010	-0.011	-0.026	-0.065	0.017	0.057	0.143	0.143	-0.083	0.060
7_TE	0.009	-0.093	0.014	-0.016	-0.015	-0.034	-0.034	-0.034	0.079	0.125	0.125	-0.093	0.059
8_TE	-0.014	-0.135	0.095	-0.153	-0.035	-0.015	0.193	-0.064	0.077	0.054	0.193	-0.153	0.101

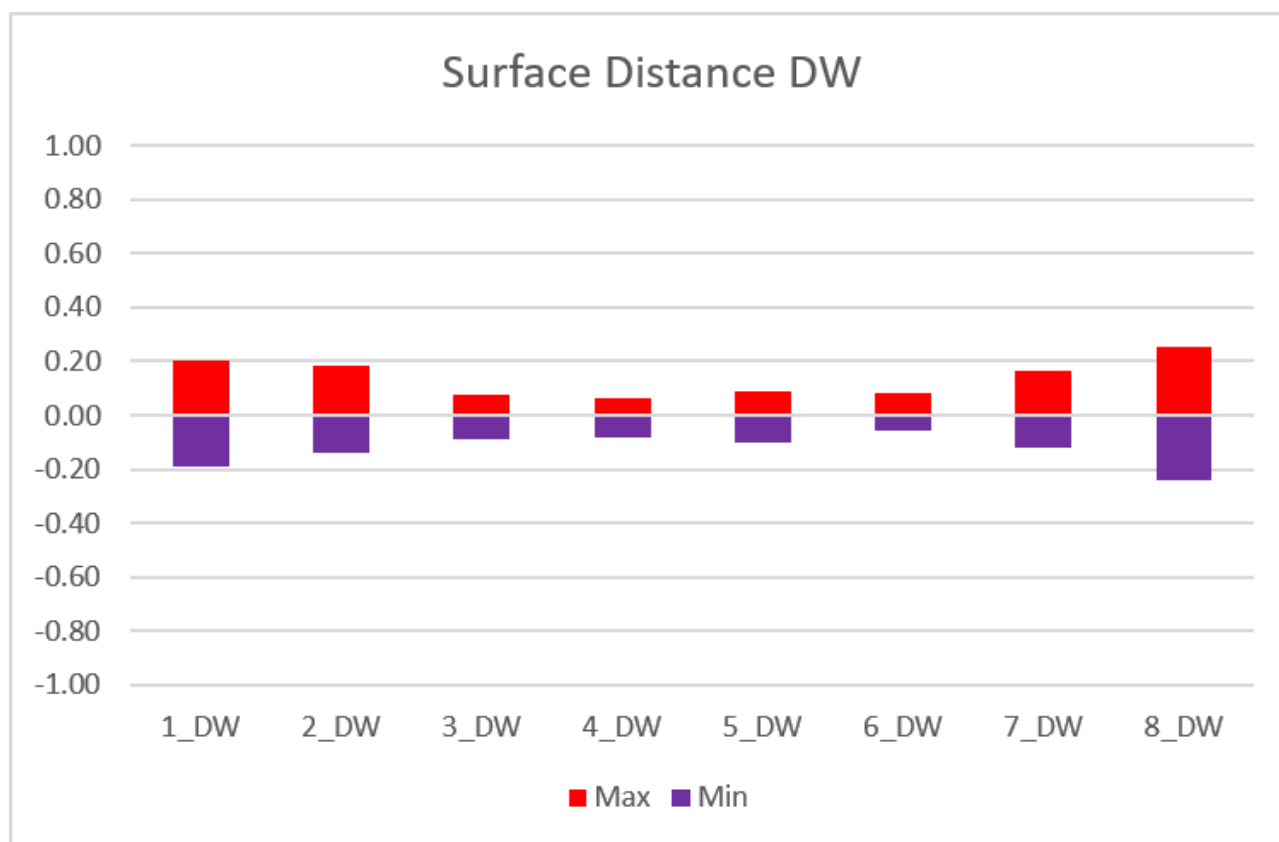
Maximum and minimum 'Surface Distances' on the upper surface at each cross section (mm):



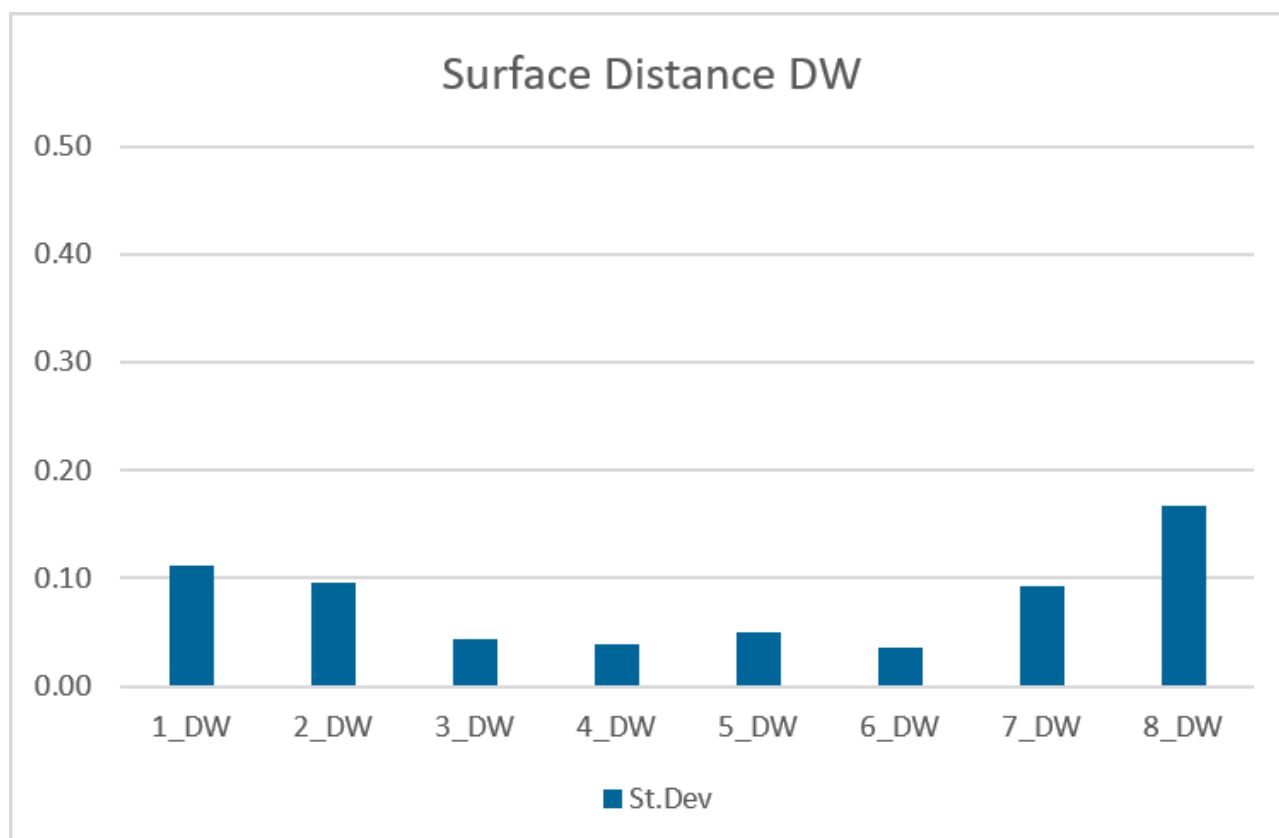
Standard deviation of 'Surface Distances' on the upper surface at each cross section (mm):



Maximum and minimum 'Surface Distances' on the lower surface at each cross section (mm):



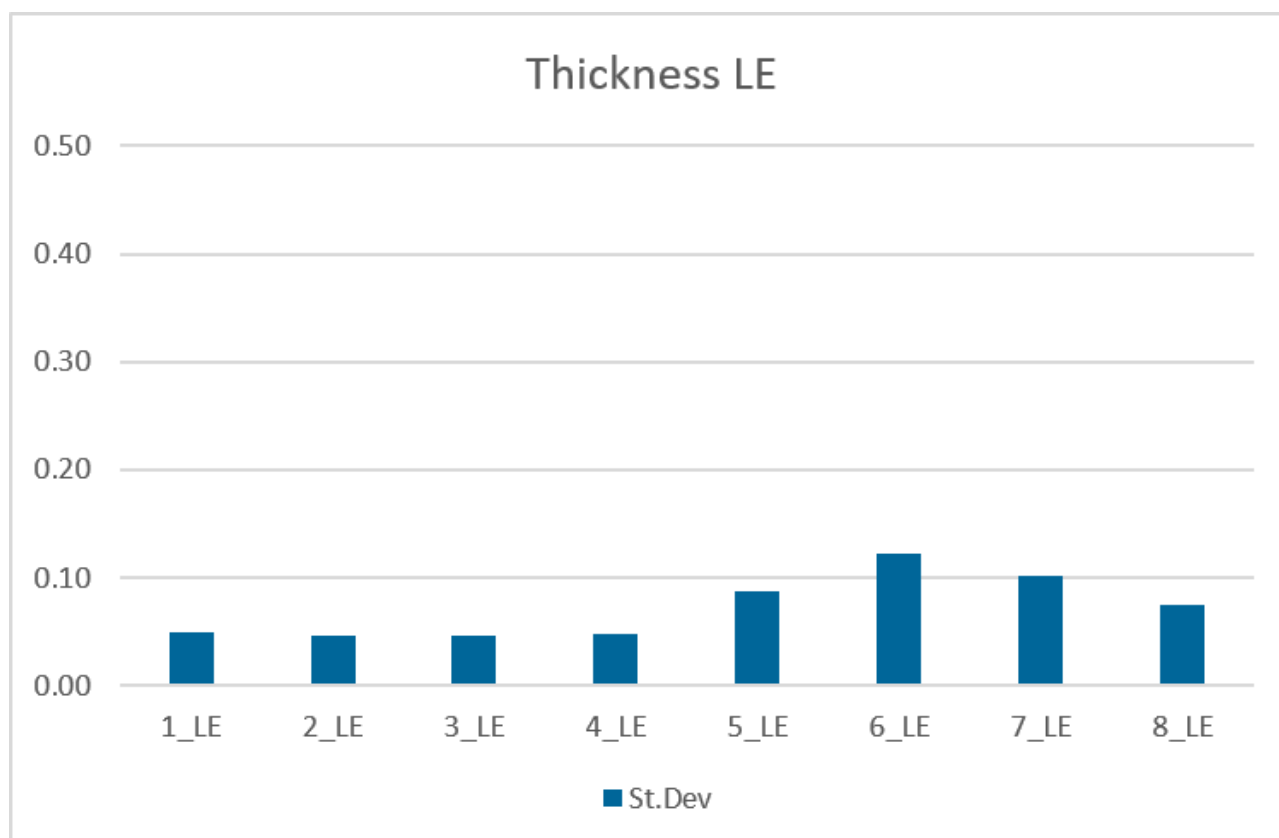
Standard deviation of 'Surface Distances' on the lower surface at each cross section (mm):



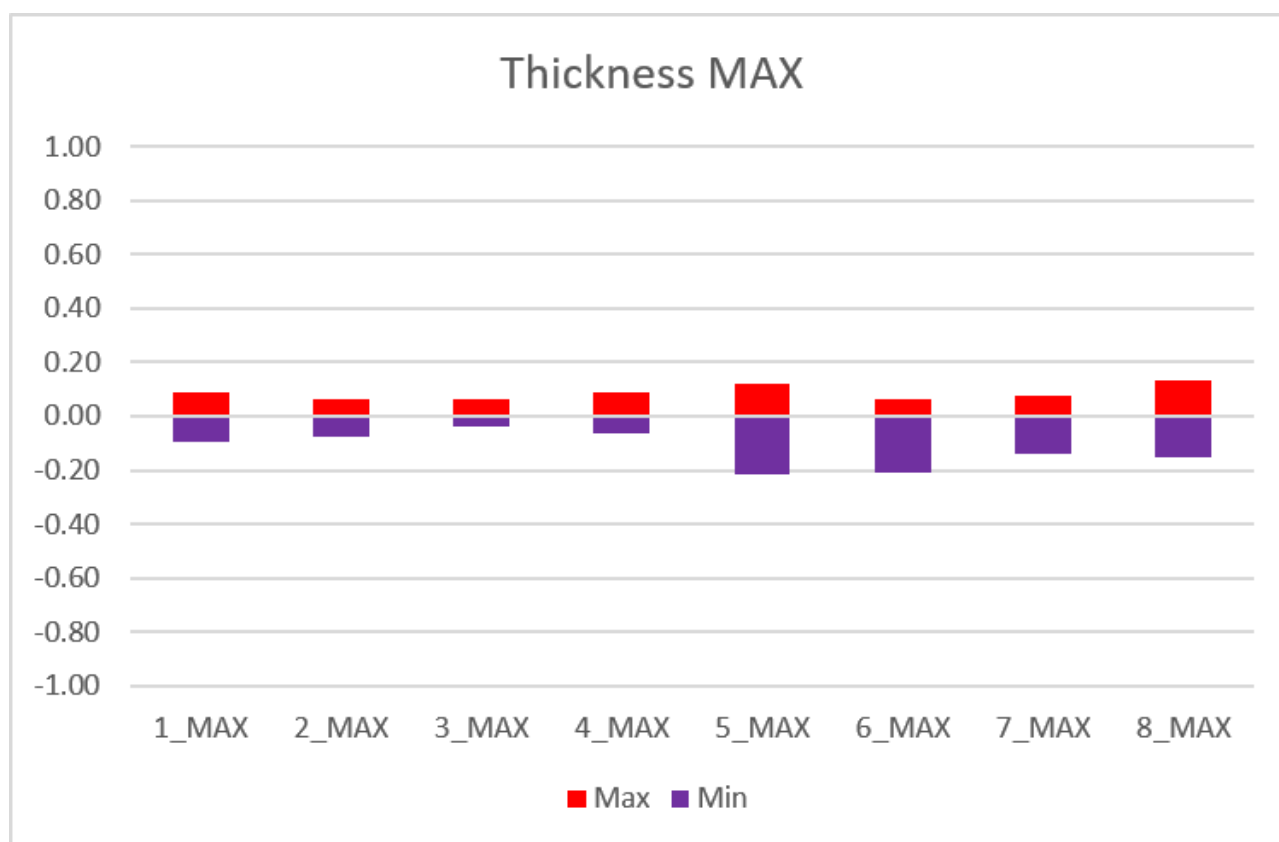
Maximum and minimum Thickness at the 'Leading Edge point' at each cross section (mm):



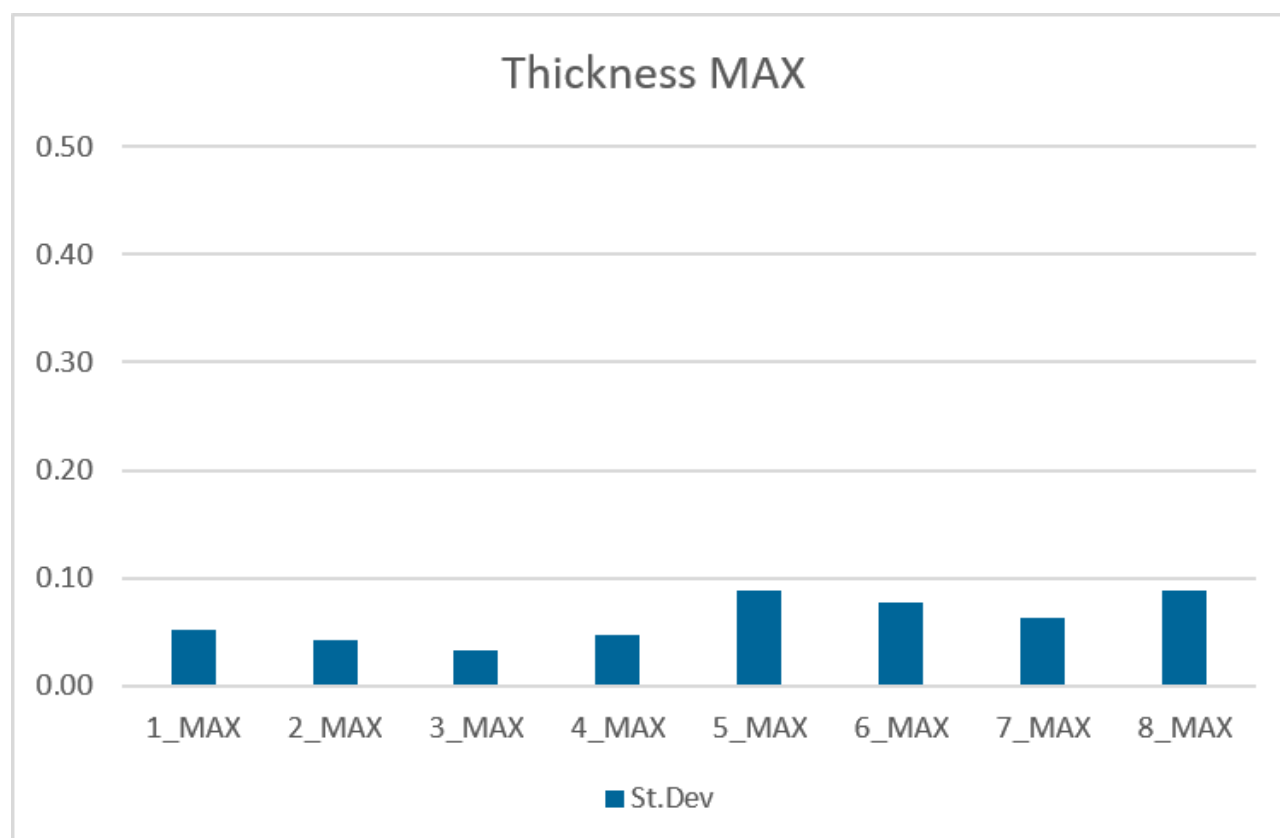
Standard deviation of Thickness at the 'Leading Edge point' at each cross section (mm):



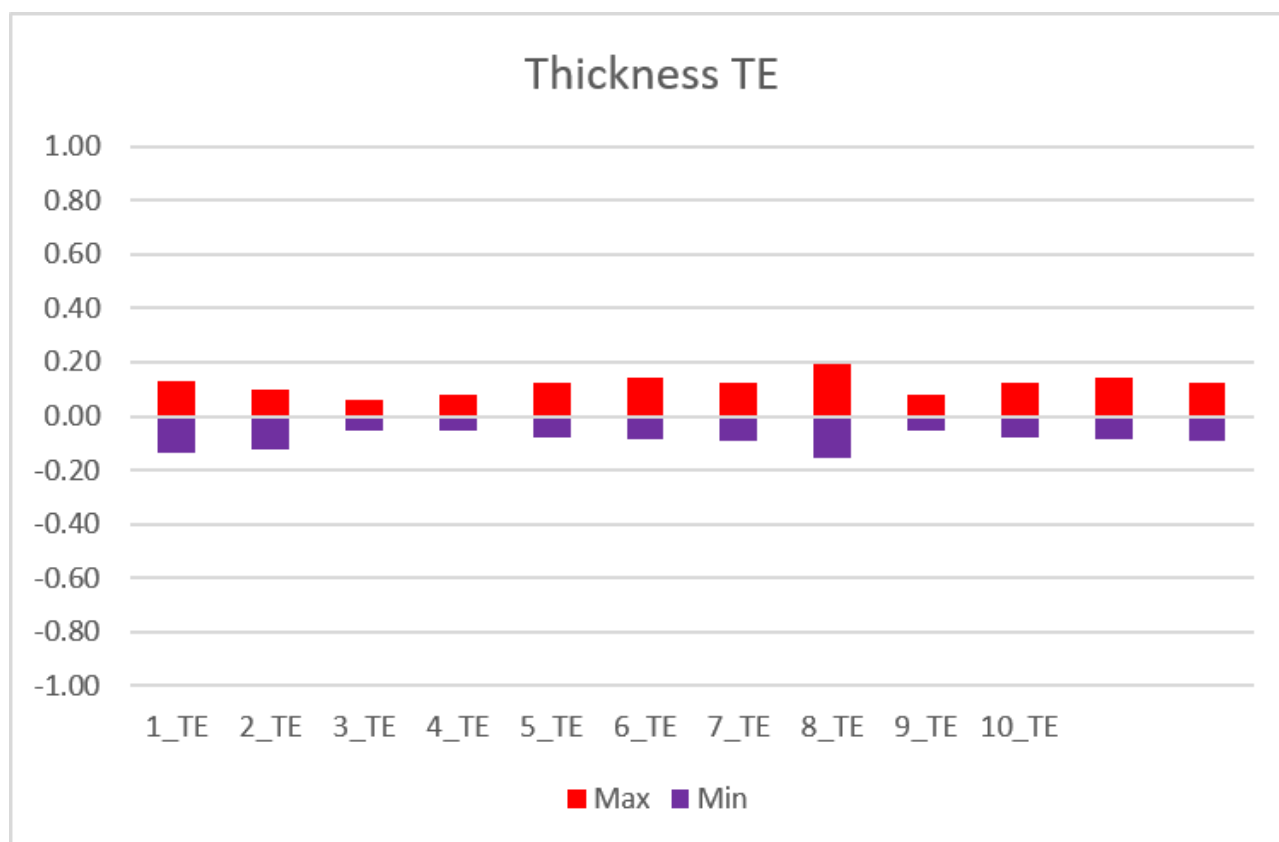
Maximum and minimum Thickness at the 'Maximum thickness point' at each cross section (mm):



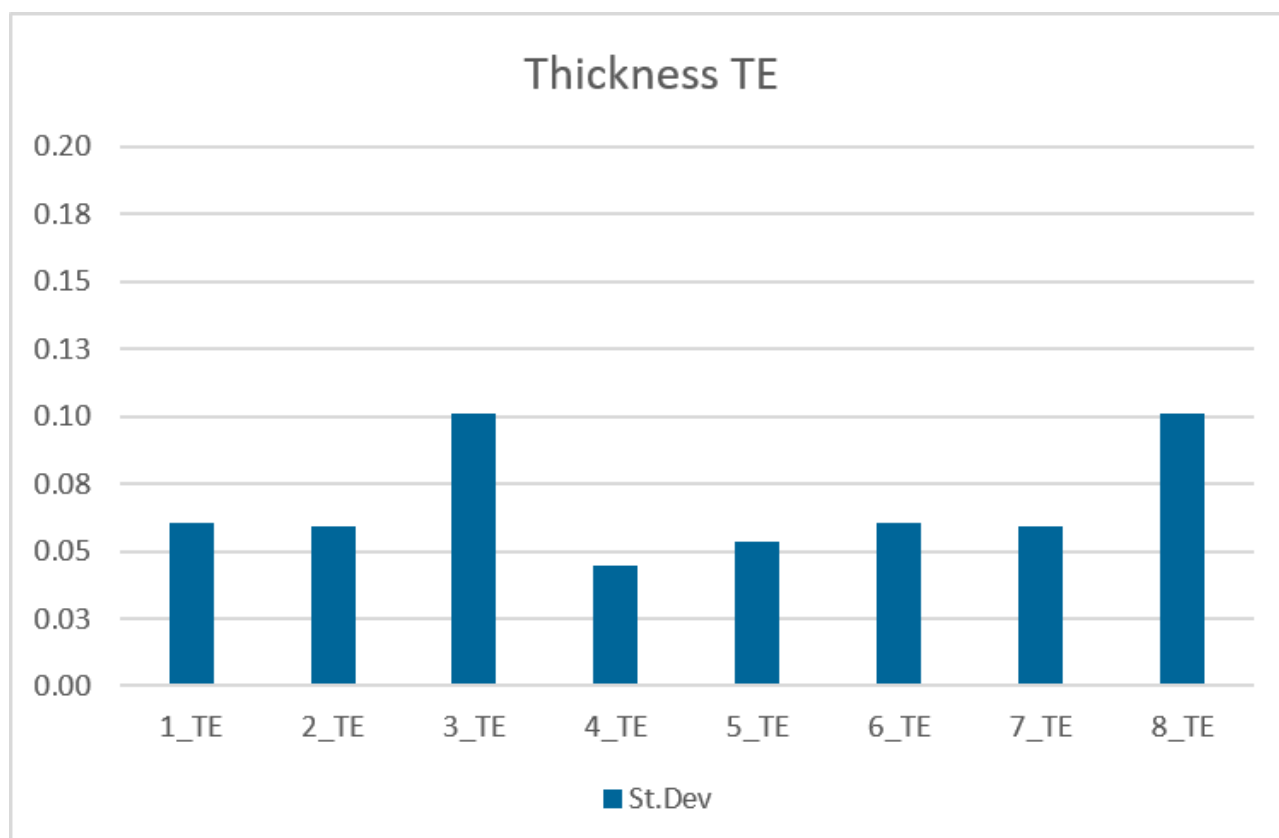
Standard deviation of Thickness at the 'Maximum thickness point' at each cross section (mm):



Maximum and minimum Thickness at the 'Trailing Edge point' at each cross section (mm):



Standard deviation of Thickness at the 'Trailing Edge point' at each cross section (mm):



- Blue Lines: Normalised values (mm) for each control point
- Red Lines: ± 0.4 mm for visualisation purposes
- X-Axis: 1 to 10 foils

